



STANDARD WEIGHTS CALIBRATION (Competency Training)

PROGRAMME OVERVIEW:

This calibration training module is designed to meet ISO quality management system requirement include ISO 9001, ISO14001, ISO/IATF 16949, ISO 22000, ISO/IEC 17025, GMP, HACCP and other quality management systems. The calibration procedure is according to OIML-R111 which is the latest development in metrology. This module include the evaluation of measurement uncertainty base on ISO Guide to the expression of uncertainty in measurement (GUM).

TARGET GROUP:

Quality Managers, Technical Managers, Laboratory Managers, Supervisors, Chemist, Engineer, Signatories of test reports & certificates, Laboratories Personnel.

OBJECTIVE:

At the end of the course, participants are expected to:

- 1. Acquire basic knowledge in using and maintaining standard weights of various grades from 1mg to 20kg single piece.
- 2. Perform calibration independently according to OIML R111 procedure
- 3. Perform necessary calculations include uncertainty estimation based on ISO Guide [according to the model given only]
- 4. Able to generate ISO quality management system accepted calibration certificate

CONTENT:

1) Principle of metrology and ISO requirements regarding calibration.

2) Understand the standards OIML R111, standard weights, configuration, construction, various grades and their definition, and uses.

- 3) Care and Maintenance
- 4) Environmental Conditions

5) Other Important issues for example sequencing of reference and test weights Calibration

- 6) Perform necessary metrological calculation, the conventional values.
- 7) Estimate uncertainty of test base on ISO Guide.
- 8) Calculation and Interpretation
- 9) Conclusion and Q & A sessions

METHODOLOGY :

Lectures, discussion, demonstration, hands-on practice and practical exercises

CERTIFICATE :

Participants are required to complete a project usually at the end of training or within 2 weeks of completion of the training

- ✓ Certificate of competency achieves score points above 70 %
- ✓ Certificate of attendance score points below 70 % or no submission of project

	REGISTRA	FION FORM	REGISTRATION FORM (E054):				
Course Fee Training Date Venue Duration Time Venue HRDF Course Fee Duration Time HRDF	REGISTRAT PUBLIC TRAINING : RM 2,100 Per Pax : Refer to Training Calendar : Ascendent Training Room : 2 Days : 9:00 AM - 5:00 PM : Ascendent Technology Sdn Bhd : SBL - Khas N-HOUSE TRAINING : RM 6,000 Per Day : 2 Days : 9:00 AM - 5:00 PM : SBL - Khas	Participant Designation NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email Participant Designation	: Mr / Ms : : Mr / Ms : Mr / Ms :				
Maximum No.	: 5 - 25 Candidates	NRIC					
 Maximum No. : 5 - 25 Candidates CANCELLATION / POSTPONEMENT POLICY 1. Ascendent Technology Sdn.Bhd. reserves the right to cancel, postpone or make any changes to the venue and training dates due to unavoidable circumstances. 2. Reservation can be made by telephone or email, but will only be confirmed upon the received of completed registration form and payment. 3. Please do not make any travel arrangements until you have received written confirmation for your registration from us. 4. No cancellation is allowed but a candidate replacement can be arranged. 5. For confirm cancellation: 7 days notice prior to commencement will subjected to RM250 service charge. If less than 7 days notice, there will be no refund. 6. Confirm postponement for in-house training less than 14 days notice prior to commencement will subjected to 50% service charge on total invoice. 		NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email	: : Mr / Ms :	· · · · · · · · · · · · · · · · · · ·			
		PAYMENT DETAILS All cheques should be crossed and made payable to: ASCENDENT TECHNOLOGY SDN BHD Bank A/C No. Maybank 5127-6360-6820. Admittance will be permitted upon receipt of full payment 2 weeks before the course is conducted. Training certificate will be awarded upon received of full payment					
FOR HR DEPARTMENT							
Company Name:		Contact Person: Mr / Ms:					
Address:		Designation:					
		Department:					
		Email:					
		Mobile No:					
Training Date:		Signature:		Company Stamp:			
Telephone:		1					
Type of Industry:		4					
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