Applicable

Claimable



CALIPER & MICROMETER CALIBRATION (Competency Training)

PROGRAMME OVERVIEW:

This calibration training module is designed to meet ISO quality management system requirement include ISO 9001, ISO14001, IATF 16949, ISO 22000, ISO/IEC 17025, GMP, HACCP and other quality management systems. Participant is anticipated to acquire knowledge in caliper and micrometer calibration both digital and analog readout. BS EN 13385-1:2011 is adopted for the calibration of caliper and BS EN 3611:2010 for micrometer. This module includes the evaluation of measurement uncertainty base on ISO Guide to the expression of uncertainty in measurement (GUM).

TARGET GROUP:

Quality Managers, Technical Managers, Laboratory Managers, Supervisors, Chemist, Engineer, Signatories of test reports & certificates, Laboratories Personnel.

OBJECTIVE:

At the end of the course, participants are expected to:

- 1) Acquire basic knowledge in using caliper and micrometer both digital and analog
- 2) Perform calibration independently
- 3) Perform necessary calculations include uncertainty estimation based on ISO Guide. [according to the model given only]
- 4) Able to generate ISO quality management system accepted calibration report

CONTENT:

- 1) Principle of metrology and ISO requirement on calibration.
- 2) Traceability.
- 3) Error in Measurement.
- 4) Understand the equipment and its uses.
- 5) Reading the digital & analog scale of caliper and micrometer.
- 6) Correct method of handling.
- 7) Care and maintenance.
- 8) Step-by-step data collection with respect to metrology characteristics of caliper and micrometer.
- 9) Practice of at least 2 models, step-by-step guiding on calibration procedure.
- 10) Uncertainty evaluation and presenting calibration result.
- 11) Work example.

METHODOLOGY :

Lectures, discussion, demonstration, hands-on practice and practical exercises

CERTIFICATE :

Participants are required to complete a project usually at the end of training or within 2 weeks of completion of the training

- ✓ Certificate of competency achieves score points above 70 %
- ✓ Certificate of attendance score points below 70 % or no submission of project

Page 2/3

E004

REGISTRATION FORM (E004):				
 CANCELLA Ascendent T cancel, posty training date Reservation will only be registration f Please do not have receive from us. No cancellat can be arran For confirm commencem charge. If le refund. Confirm pos 14 days not 	PUBLIC TRAINING : RM 3,000 Per Pax : Refer to Training Calendar : Ascendent Training Room : 3 Days : 9:00 AM - 5:00 PM : Ascendent Technology Sdn Bhd : Claimable IN-HOUSE TRAINING : RM 6,000 Per Day : 3 Days : 9:00 AM - 5:00 PM : SBL - Khas : 5 - 25 Candidates XION / POSTPONEMENT POLICY Technology Sdn.Bhd. reserves the right to pone or make any changes to the venue and es due to unavoidable circumstances. can be made by telephone or email, but confirmed upon the received of completed form and payment. ot make any travel arrangements until you d written confirmation for your registration ion is allowed but a candidate replacement	Participant Designation NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email Participant Designation NRIC Mobile No. Email	: Mr / Ms	I made payable to: ASCENDENT I.o. Maybank 5127-6360-6820. receipt of full payment 2 weeks upon received of full payment
FOR HR DEP/			Г	
Company Name:		Contact Person: Mr / Ms:		
Address: Training Date: Telephone: Type of Industry: Tel: 603-6156 0813 / 2813 HP:		Designation: Department: Email: Mobile No: Signature: Company Stamp: : 012-417 3813 / 012-719 4813 / 012-375 2813		
Iei: 603-6156 0813 / 2813 IP: 012-417 3813 / 012-719 4813 / 012-375 2813 Email: sales@ascendent.com.my Web: www.ascendent.com.my Page 3/3				